

This Page Is Inserted by IFW Operations  
and is not a part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

**IMAGES ARE BEST AVAILABLE COPY.**

As rescanning documents *will not* correct images,  
please do not report the images to the  
Image Problem Mailbox.



**THIS PAGE BLANK (USPTO)**



(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

**EP 0 426 197 B1**

(12)

**EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention  
of the grant of the patent:  
15.10.1997 Bulletin 1997/42

(51) Int. Cl.<sup>6</sup>: **A61F 13/46**

(21) Application number: **90121057.5**

(22) Date of filing: **02.11.1990**

(54) **Absorbent products having flexible, hydrophilic wick means**

Absorbierende Gegenstände mit flexiblen hydrophilen Dochteinrichtungen

Produits absorbants comportant des dispositifs de mèches hydrophiles flexibles

(84) Designated Contracting States:  
**CH DE FR LI**

(30) Priority: **03.11.1989 US 431059**

(43) Date of publication of application:  
**08.05.1991 Bulletin 1991/19**

(73) Proprietor: **McNEIL-PPC, INC.**  
**Milltown New Jersey 08850 (US)**

(72) Inventors:  
• **Dabi, Shmuel**  
**Highland Park, NJ 08904 (US)**

• **Kraskin, Kenneth**  
**Milltown, NJ 08850 (US)**

(74) Representative: **Strehl Schübel-**  
**Hopf Groening & Partner**  
**Maximilianstrasse 54**  
**80538 München (DE)**

(56) References cited:  
**EP-A- 0 321 980** **FR-A- 2 504 799**  
**GB-A- 2 023 067** **US-A- 4 425 130**

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

**EP 0 426 197 B1**



## Description

This invention relates to a sanitary napkin as disclosed in claim 1.

A sanitary napkin is disclosed in EP-A-0 321 980. According to this document, there is provided an absorbent structure comprising a liquid permeable body side liner covering a permeable, stretchable or elastomeric liner being carried by an absorbent layer which is supported by a liquid impermeable barrier layer. The elastomeric layer is stretched to a certain elongation and thereafter liner, elastomeric layer, absorbent assembly and barrier are bonded together. After the bonding, the composite is relaxed so that the elastomeric layer will recover from its stretched state. Due to this, liner, absorbent medium and barrier layer are gathered to form a plurality of rugosities and a plurality of air pockets on either side of elastomeric layer within said composite. The rugosities and air pockets are formed to provide a greater surface area so that a greater amount of liquid can be absorbed.

In the past, sanitary napkins have been constructed using an absorbent element having a body-facing side for receiving body fluids and an undergarment-facing side which may be lined or treated to render it impervious to body fluids. Although these sanitary napkins have sufficient absorbent capacity to collect and contain menstrual discharge, they often fall short in protecting against leakage at their sides and ends. Such failure may be due to the lack of continuous contact between the perineal area and the absorbent pad. For example, sanitary napkins designed to be attached adhesively to an undergarment tend to shift and move in tandem with the undergarment in response to the wearer's activity. Also, the absorbent cores of these sanitary napkins are often made of wood pulp fluff, which permanently deforms under relatively light compressive loads. Consequently, during use, a space usually forms between the napkin and the perineal area of the user, causing viscous fluid to flow along the body and stain the back part of the undergarment without being absorbed by the pad.

Several artisans have attempted to provide better body contact by providing a raised center or profile on the body-facing side of the napkin such as DESMARAI, US-A-4425130, 1/10/84, which represents the closest prior art. See also Lassen et al., U.S. 4,673,403 ('403), 6/16/87; Lassen et al., U.S. 4,631,062 ('062), 12/23/86; Roeder, U.S. 4,623,341 ('341), 11/18/86; Lassen et al., U.S. 4,605,405 ('405), 8/12/86; Roehr, U.S. 3,183,909 ('909), 5/18/65; and Jacks, U.S. 2,662,527, 12/15/53.

Lassen '403 discloses an incontinent garment or feminine pad having an indicator thereon to aid in the proper placement of the pad onto the body of a wearer. The pad includes a raised profile for locating the pad with respect to fluid flow within the vestibule of the wearer.

Lassen '062 describes a labial pad having an ana-

tomically comfortable configuration including a laterally upwardly directed projection flowing generally along the longitudinal axis within the posterior region of the pad and a prominence near the distal end which extends toward and tapers to the proximal end.

Roeder '341 describes a combination sanitary napkin and interlabial pad which includes an absorbent layer which tapers at one end and which is designed to fold over onto itself to form a double layer with the top layer designed, due to its reduced width, to engage the labia of the user. The upper layer of the pad is moveable with respect to the bottom absorbent layer.

Lassen '405 discloses a sanitary napkin which is provided with a positioning strap in slidable contact with a low friction baffle which is attached to the bottom of the napkin. The contact between the positioning strap and the baffle is maintained by a retention strap attached to the napkin which encircles the positioning strap. The napkin is dynamically moveable during use.

DesMarais, discloses a compound sanitary napkin including a primary menstrual pad and a panty protector joined at their respective transverse ends. The two members are free to move relative to one another along essentially the entire common length.

Roehr '909 discloses a convertible sanitary napkin which can alternatively provide a traditional menstrual pad and a semi-internally worn variation.

Jacks, discloses a sanitary pad having a raised center portion for positioning within a women's vestibule.

While these products provide a better anatomical fit, there remains a need for a slimmer and more comfortable sanitary napkin capable of maintaining good body contact without sacrificing the convenience of attachment to the undergarment. There is also a need for a napkin design which substantially prevents both early failures and "body" failures attributed to poor fit without sacrificing comfort.

## Summary of the Invention

This invention relates to sanitary napkins, and other products, which contain an absorbent element having a body-facing side, an undergarment-facing side and wick means for absorbing body fluid disposed on the body-facing side. The wick means is biased away from the body-facing side to provide a body-contacting portion disposed in a different plane from that of the plane of the body-facing side. Although this invention is well-suited for use in sanitary napkins, it may be used equally well in adult and infant diapers, incontinence pads and the like. The products of this invention aid in decreasing the likelihood that body fluid will soil the undergarment of the user by collecting the body fluid in the wick means and then preferentially drawing the body fluid into the absorbent element.

Preferably, the wick means of this invention is composed of a soft, flexible, resilient hydrophilic material, which maintains good body contact regardless of the



deformation and movement of the absorbent element. The soft contact of the fluid transfer wicks of this invention result in greater protection without the bulkiness and discomfort associated with large absorbent inserts.

The wick means of the products of this invention are preferably attached to the body-facing side of the napkin; or other absorbent product, at at least two spaced apart anchoring locations and are disposed to curve over the body-facing side of the product to provide a body-contacting portion at a position intermediate of the anchoring locations. Since it is preferable that the absorbent element draw body fluid from the wick, the absorbent element should comprise a greater capillary pressure than the wick.

It is, therefore, an object of this invention to provide a sanitary napkin capable of maintaining good body contact without sacrificing comfort and the convenience of attachment to an undergarment.

It is another object of this invention to provide absorbent products which are more leakproof and adaptable to the user's activity.

With these and other objects in view, this invention resides in the novel construction, combination, arrangement of parts, and methods substantially as hereinafter described and more particularly defined in the attached claims.

#### Brief Description of the Drawings

The accompanying drawings illustrate preferred embodiments of the invention according to the practical application of the principles thereof, and in which:

FIG. 1: is a side view of a preferred sanitary napkin of this invention illustrating its construction;

FIG. 2: is a perspective view of an alternative napkin embodiment describing at least three spaced apart anchoring locations for a preferred wick design;

FIG. 3: is a perspective view of the sanitary napkin of FIG. 1 illustrating a wick attached to the body-facing side at two spaced apart anchoring locations;

FIG. 4: is a perspective view of another napkin embodiment wherein the wick is disposed beneath a body fluid pervious cover; and

FIG. 5: is a cross-sectional side view of the napkin embodiment of FIG. 4.

#### Description of the Invention

The preferred operable embodiments of this invention will now be described. In one embodiment, a sanitary napkin is provided with an absorbent element having longitudinally extending sides, transverse ends, a body-facing side and an undergarment-facing side. The napkin further includes wick means for absorbing body fluid attached to said body-facing side. The wick means is biased (i.e.; supported, predisposed, or urged) away from the body-facing side to provide a

body-contacting portion disposed in a plane spaced apart from the plane of said body-facing side.

This napkin can be employed in a preferred method of collecting body fluids in which the described napkin is applied to an inner crotch area of an undergarment, so as to enable the collection of body fluid in the wick means. The absorbed body fluid in the wick is then transferred to the absorbent element so as to decrease the likelihood that body fluid will soil the undergarment.

With reference to the Figures, and particularly to FIG. 1 thereof, there is provided a sanitary napkin 100 having a wick 30 or 35, preferably made from absorbent and resilient material which is curved in the shape of an arch. Alternatively, the wick can be curved in a plurality of arches, as substantially described by embodiment 200 in FIG. 2. The wick 30 or 35 of this invention should be able to absorb body fluids, but also should readily transfer these fluids to the absorbent element 10. Suitable materials for the wick 30, 35 are resilient foams or fibrous structures, which form low contact angles with fluids, and are readily wettable. Preferably these materials include relatively large pores, so as to minimize the wick's ability to retain the absorbed fluids, and permit facilitated delivery of these fluids to the absorbent element 10. Acceptable materials for the wick 30 or 35 are hydrophilic resilient foams such as polyaminoether foam. See U.S. 4,554,297, which is hereby incorporated by reference. Other hydrophilic foams can also be favorably employed, such as polyurethane (Hypol®) available from W.R. Grace. In addition to being absorbent and preferably nonretentive, the wick 30, 35 should be soft and resilient enough to maintain the arch shape when no pressure is applied to it. Preferably, the wick 30 or 35 is disposed to vault away from the body-facing side to provide one or more body-contacting portions at positions intermediate to its anchoring locations. Thus, even when the absorbent element 10 is not held close to the body of the wearer, the resilient arch will maintain the contact to assure fluid uptake and thus reduce the possibility of failure.

The absorbent element 10 of this invention preferably is made from a more aggressive absorbent material than the wick 30 or 35. In other words, the absorbent element 10 preferably comprises a greater capillary pressure than the wick 30, 35 so that a fluid deposited on the wick will be readily transferred into the absorbent element 10 and will be retained there after equilibrium is attained. Greater capillary pressure can be achieved by the selection of materials or treatments which provide a low contact angle between the fluid and the capillary wall, or by providing a smaller pore size or greater density. The absorbent element 10 can contain conventional resilient material for enabling the napkin 100 to bend easily without excessive distortion. Such materials include compacted cellulosic fibers and hydrocolloidal material such as those described by Kopolow, U.S. Patent No. 4,550,142, which is herein incorporated by reference. The preferred absorbent element 10 can be approximately 4 to 12 inches long, preferably about 10



to 11 inches. It generally comprises a core, which preferably is made of loosely associated absorbent hydrophilic materials such as cellulosic fibers, wood pulp, fluff, sphagnum moss, super-absorbents, regenerated cellulose, or cotton fibers, and/or other materials generally known in the art. The absorbent element 10 may be either rectangular or shaped, and may even include side protecting flaps.

The body-facing side of the absorbent element 10 preferably may contain a body fluid pervious surface 20. The body fluid pervious surface 20 can be made of any relatively nonabsorbent, fluid pervious material. This material is provided for comfort and conformability and directs fluid to an underlying layer, for example, wood pulp, which retains such fluids. This surface may be a woven, or nonwoven material pervious to body fluid. Furthermore, it should retain little or no fluid in its structure so as to provide a relatively dry surface next to the skin. Generally, the body fluid pervious surface 20 is a single, rectangular sheet of material having a width sufficient to cover the body-facing side of the absorbent element 10. Preferably, the body fluid pervious surface 20 is longer than the core so as to form end tabs, which may be sealed with other pervious or nonpervious layers of the absorbent element 10 to fully enclose the core. The body fluid pervious surface 20 is preferably made of fibers or filaments of thermoplastic polymers such as polyethylene or polypropylene or apertured polymeric film.

For aesthetic reasons, the wicks described herein can alternatively be disposed beneath the body fluid pervious surface 20 which, in turn, can be more loosely sealed with the other pervious or nonpervious layers to fully enclose the core. It is understood that the benefits achieved by biasing a flexible hydrophilic wick beneath the body fluid pervious surface 20 of the absorbent element would be similar to those obtained by wicks disposed above the body fluid pervious surface 20, previously described. It is further understood that these wicks could be affixed or preformed in an arch shape and merely rested on the core, as opposed to being attached to the core, prior to sealing the body fluid pervious surface 20.

The preferred wick means 30, 35 of this invention can also include a body fluid pervious sheet 40 disposed on its body-facing side, as described in FIG. 1. This body fluid pervious sheet 40 is preferably heat sealed to the convex side of the flexible hydrophilic foams which make up the preferred wicks. The body fluid pervious sheet 40 can also be adhesively attached to the wicks.

Referring to FIGS. 4 and 5, another embodiment 400 of this invention is described. A body fluid pervious cover 36 is disposed over the wick 30 as substantially described in FIG. 3, and attached to the body-facing side of the absorbent element 10. The body fluid pervious cover 36 preferably entraps the wick 30 beneath a visually appealing surface. The body fluid pervious cover 36 is preferably attached, via heat sealing or

adhesive, to the body fluid pervious surface 20 of the absorbent element 10 and should provide sufficient room for the preferred arches of the wick 30 to vault away from the absorbent element 10.

Underlying the core of the absorbent element 10 can be another layer of absorbent material (not shown) to provide additional resiliency to the product. This absorbent layer can extend beyond the longitudinal sides of the absorbent core to entrap any body fluid which escapes from the sides of the absorbent element 10. This layer may also be substantially wider than the core of the absorbent element and may extend into the flaps. The absorbent layer may comprise a thin, absorbent sheet of material such as tissue, fabric, or the like, made of cellulosic fibers. Because such material is provided as a safety measure and is only required to contain escaped fluid, it need not be very absorbent at all, and, in fact, may be comprised of any capillary or cellular system including hydrophobic material. However, the preferred material is a hydrophilic fabric comprised of cellulosic fibers, such as wood pulp tissue or other suitable hydrophilic woven or nonwoven material. The preferred absorbent layer has the advantage of providing resiliency and conformability to the product.

The sanitary napkin 100 of this invention further preferably includes a body fluid impervious surface 60 on its undergarment-facing side. The preferred body fluid impervious surface 60 will permit the passage of air and moisture vapor while blocking the passage of fluid to the outer surface of the napkin. The body fluid impervious surface 60 may be heat sealed or fastened by way of adhesives to a core or to a core wrapped in a pervious surface cover. Such impervious surfaces may comprise any thin, flexible, body fluid impermeable material such as a polymeric film, for example, polyethylene, polypropylene, cellophane or even a normally fluid pervious material that has been treated to be impervious, such as impregnated fluid repellent paper or nonwoven fabric material. In the most preferred embodiments of this invention, the body fluid impervious surface 60 includes a plastic film of polyethylene or a bicomponent film such as an EVA/PE coextruded film.

Also included with this invention is an attachment adhesive element 50 which can be made of any known, pressure-sensitive adhesive material. As used herein, the term "pressure-sensitive" refers to any releasable adhesive or releasable tenacious means. Adhesive compositions suitable for sanitary napkins, include, for example, a water-based, pressure-sensitive adhesive such as an acrylate adhesive. Alternatively, the adhesive may comprise a rapid setting thermoplastic "hot-melt", rubber adhesive, or two-sided adhesive tape. As is customary in the art, a preferred kraft paper release strip can also be applied to the adhesive element 50 to protect it before use.

From the foregoing, it can be realized that this invention provides sanitary napkins and other products which obtain the benefit of good body contact without sacrificing comfort or convenient attachment mecha-



nisms.

## Claims

1. A sanitary napkin comprising:
  - (a) an absorbent element (10) having longitudinally extending sides, transverse ends, a body-facing side (20) and an undergarment-facing side (60); and
  - (b) resilient wick means (30,35) disposed on said body-facing side (20); said wick means having absorbent material for absorbing body fluid and thereafter drawing said body fluid into said absorbent element (10); said wick means (30,35) being attached to said body-facing side (20) at at least two spaced apart anchoring locations interior of the transverse ends, said wick (30,35) being arched and biased away from said body-facing side (20) to provide a body-contacting portion at a position intermediate of said anchoring locations, and said absorbent element (10) having a greater capillary pressure than said wick (30,35) so as to draw body fluid therefrom.
2. The sanitary napkin of claim 1 wherein said wick (30, 35) is attached to said body-facing side (60) at at least three spaced apart anchoring locations, said wick (30, 35) being disposed to vault away from said body-facing side to provide a plurality of body-contacting portions at positions intermediate of said anchoring locations.
3. The sanitary napkin of claim 1 wherein said wick (30, 35) comprises resilient absorbent material.
4. The sanitary napkin of claim 3 wherein said wick (30, 35) comprises a hydrophilic foam material.
5. The sanitary napkin of claim 1 wherein said wick (30, 35) comprises a fibrous structure.
6. The sanitary napkin of claim 3 further comprising a body fluid pervious sheet (40) attached to a body-facing side of said wick (30, 35).
7. The sanitary napkin of claim 1, characterized by a body fluid pervious cover (40) disposed over said wick (30, 35) and attached to said absorbent element (10) so as to substantially entrap said wick (30, 35) thereunder.
8. The sanitary napkin of claim 7, wherein said wick (30, 35) comprises resilient means for permitting said wick to maintain substantial perineal contact when said absorbent element (10) shifts from close contact with the perineal area of the wearer during use.

## Patentansprüche

## 1. Monatsbinde, umfassend:

- (a) ein absorbierendes Element (10) mit sich in Längsrichtung erstreckenden Seiten, Queren, einer körperzugewandten Seite (20) und einer der Unterwäsche zugewandten Seite (60); und
- b) eine elastische Saugeinrichtung (30, 35), die an der körperzugewandten Seite (20) angeordnet ist, wobei die Saugeinrichtung ein absorbierendes Material zum Absorbieren von Körperflüssigkeit und zum anschließenden Abziehen der Körperflüssigkeit in das absorbierende Element (10) aufweist; wobei die Saugeinrichtung (30, 35) an der körperzugewandten Seite (20) an mindestens 2 im Abstand voneinander angeordneten Verankerungsstellen innerhalb der Querenden befestigt ist, wobei die Saugeinrichtung (30, 35) bogenförmig ausgebildet und von der körperzugewandten Seite (20) weg vorgespannt ist, um einen Körperkontaktbereich an einer Position zwischen den Verankerungsstellen bereitzustellen, und wobei das absorbierende Element (10) einen höheren Kapillardruck als die Saugseinrichtung (30, 35) aufweist, um daraus Körperflüssigkeit abzu ziehen.
2. Monatsbinde nach Anspruch 1, wobei die Saugseinrichtung (30, 35) an der körperzugewandten Seite (60) an mindestens drei im Abstand voneinander angeordneten Verankerungsstellen befestigt ist, wobei die Saugseinrichtung (30, 35) so angeordnet ist, daß sie sich von der körperzugewandten Seite weg wölbt, um eine Mehrzahl von Körperkontaktbereichen an Positionen zwischen den Verankerungsstellen bereitzustellen.
3. Monatsbinde nach Anspruch 1, wobei die Saugseinrichtung (30, 35) elastisches absorbierendes Material umfaßt.
4. Monatsbinde nach Anspruch 3, wobei die Saugseinrichtung (30, 35) ein hydrophiles Schaummaterial umfaßt.
5. Monatsbinde nach Anspruch 1, wobei die Saugseinrichtung (30, 35) eine faserige Struktur umfaßt.
6. Monatsbinde nach Anspruch 3, ferner umfassend eine für Körperflüssigkeit durchlässige Lage (40), die an der körperzugewandten Seite der Saugseinrichtung (30, 35) befestigt ist.
7. Monatsbinde nach Anspruch 1, dadurch gekennzeichnet, daß eine für Körperflüssigkeit durchlässige Abdeckung (40) über der Saugseinrichtung (30,



35) angeordnet und so am absorbierenden Element (10) befestigt ist, daß die Saugereinrichtung (30, 35) darunter im wesentlichen eingeschlossen ist.

8. Monatsbinde nach Anspruch 7, wobei die Saugereinrichtung (30, 35) eine elastische Einrichtung umfaßt, die es ihr ermöglicht, einen wesentlichen Perineum-Kontakt aufrechtzuerhalten, wenn sich das absorbierende Element (10) vom engen Kontakt mit dem Perineum-Bereich des Trägers während der Anwendung verschiebt.

#### Revendications

1. Serviette hygiénique comprenant :

(a) un élément absorbant 10 ayant des côtés s'étendant longitudinalement, des extrémités transversales, un côté face au corps (20) et un côté face au sous-vêtement (60); et

(b) des moyens de mèche résilients (30,35) disposés sur ledit côté face au corps (20); lesdits moyens de mèche ayant une matière absorbante pour absorber le fluide corporel et ensuite entraîner ledit fluide corporel dans ledit élément absorbant (10); lesdits moyens de mèche (30,35) étant fixés audit côté face au corps (20) en au moins deux endroits d'ancrage espacés à l'intérieur des extrémités transversales, ladite mèche (30,35) étant en arc et déviée à partir dudit côté face au corps (20) pour assurer une portion de contact corporel en une position intermédiaire desdits endroits d'ancrage et ledit élément absorbant (10) ayant une pression capillaire plus grande que ladite mèche (30,35) de façon à entraîner le fluide corporel.

2. Serviette hygiénique selon la revendication 1, dans laquelle ladite mèche (30,35) est fixée audit côté face au corps (60) en au moins trois endroits d'ancrage espacés, ladite mèche (30,35) étant disposée pour former une voûte à partir dudit côté face au corps pour assurer une pluralité de portions de contact corporel aux positions intermédiaires desdits endroits d'ancrage.
3. Serviette hygiénique selon la revendication 1, dans laquelle ladite mèche (30,35) comprend une matière absorbante résiliente.
4. Serviette hygiénique selon la revendication 3, dans laquelle ladite mèche (30,35) comprend une matière de mousse hydrophile.
5. Serviette hygiénique selon la revendication 1, dans laquelle ladite mèche (30,35) comprend une structure fibreuse.

6. Serviette hygiénique selon la revendication 3, comprenant de plus une feuille perméable aux fluides corporels (40) fixée au côté face au corps de ladite mèche (30,35).

7. Serviette hygiénique selon la revendication 1, caractérisée par un recouvrement perméable aux fluides corporels (40) disposé sur ladite mèche (30,35) et fixé audit élément absorbant (10) de façon à emprisonner sensiblement ladite mèche (30,35) en dessous.

8. Serviette hygiénique selon la revendication 5, dans laquelle ladite mèche (30,35) comprend des moyens résilients pour permettre à ladite mèche de maintenir un contact périnéal sensible quand ledit élément absorbant (10) se déplace d'un contact rapproché avec la zone périnéale de l'utilisatrice pendant l'emploi.



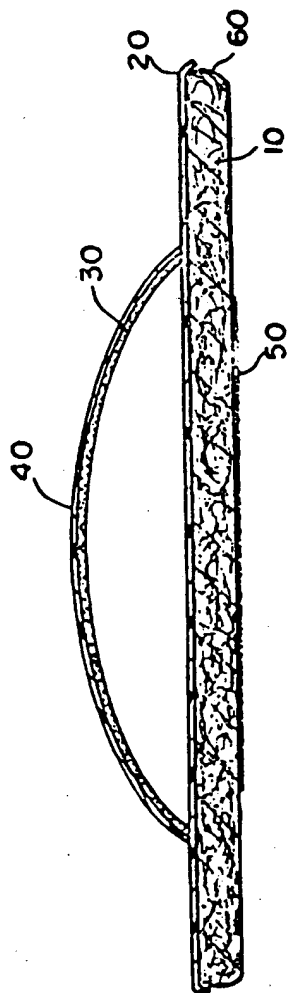


FIG. 1

100



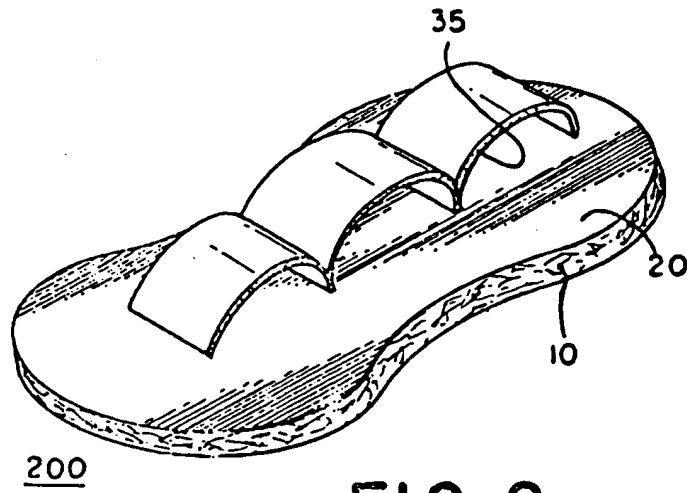


FIG. 2

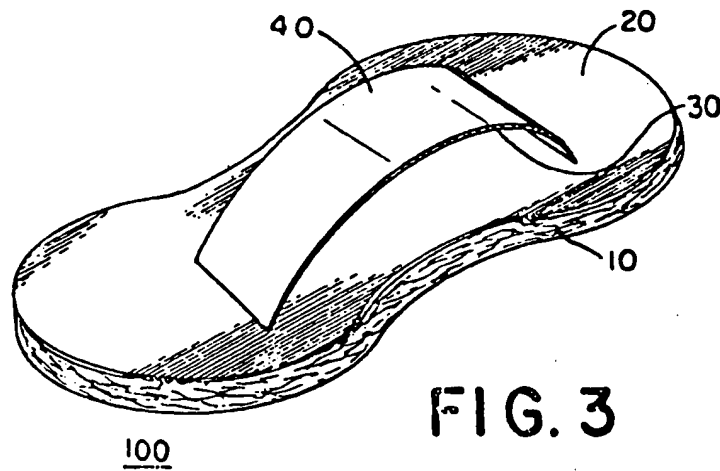
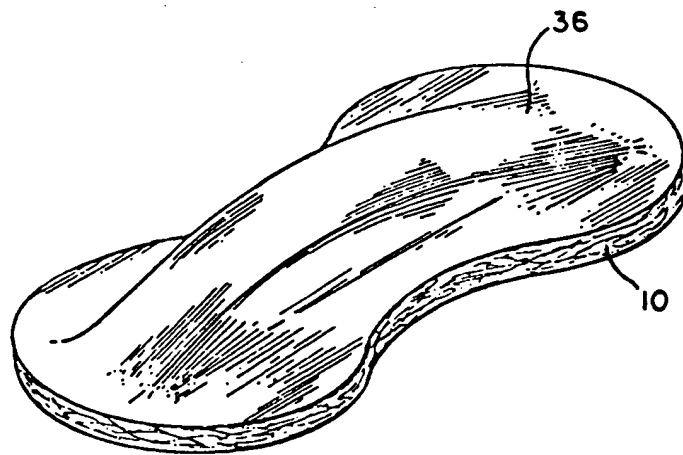
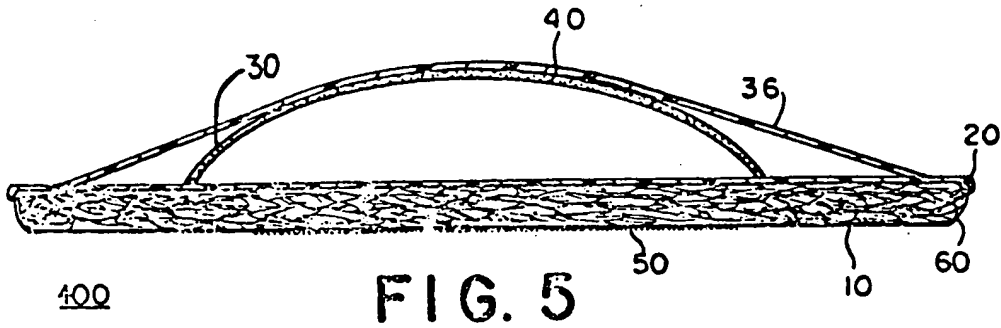


FIG. 3







**THIS PAGE BLANK (USPTO)**